

# Environmental Risk Management

KUBOTA promotes work activities that adhere to work standards and thoroughly implements the regular inspections and necessary maintenance that will secure compliance to the law, prevent the generation of environmental damage, and minimize environmental risks in all our business activities.

Based on the premise that an environmental accident may occur at any time, we have established accident-response procedures to control contamination and carry out regular

training to prepare for unusual events and emergencies. We also review and reinforce our preparatory organization and emergency environmental accident response structure based on the possibilities of a major environmental accident, and promote companywide crisis-response management towards such potential accidents.

## ■ Drill example for abnormal or emergency conditions (Sakai Rinkai Plant)

Drill (on 15 Nov. 2007) simulating leak of waste liquid during transfer from vacuum vehicle to storage tank.



Closing the source valve



Calling out for the support team



Use of oil mats and sand bags to prevent the flow of waste liquid to gutters and/or other locations



Waste liquid which collects in a separation tank is sucked up by the vacuum vehicle



Any oil remaining in the final separation tank is absorbed with an oil mat