

Kverneland Group Nieuw Vennep CC

1. Outline

Address	Hoofdweg 1278 2153LR Nieuw Vennep
Number of employees	178
Site area	146426 m ²
Establishment day	1910
ISO14001 certification date	-



2. Products

Main products



3. Environmental policy

1. The Kubota Group aspires to create a society where sustainable development is possible on a global scale.
2. The Kubota Group contributes to the conservation of global and local environments through its environmentally friendly operations, products, and technologies.

4. Environmental performance data (FY2015)

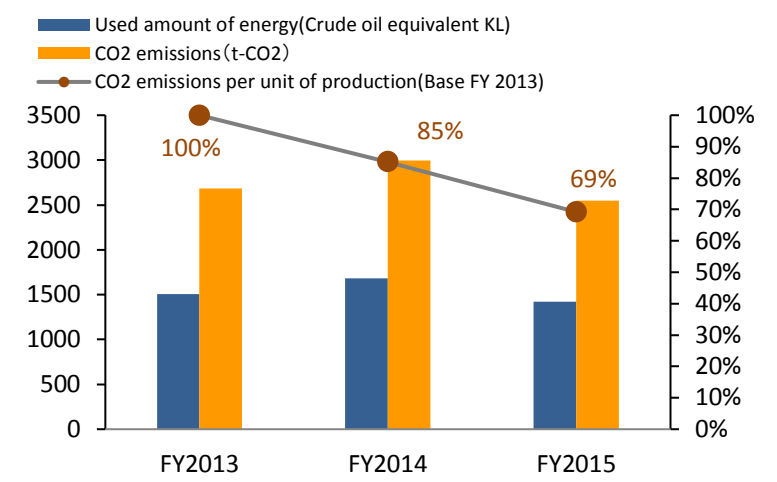
Used amount of energy	Crude oil equivalent KL	1,419
Used amount of water	thousand m ³	14
CO ₂ emission	t -CO ₂	2,551

Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	Total emission control and K-value control: m ³ N/h	-	-	-
NOx	Total emission control: m ³ N/h, Concentration control: ppm	-	-	-
Particulate	Concentration control: g/m ³ N	-	-	-

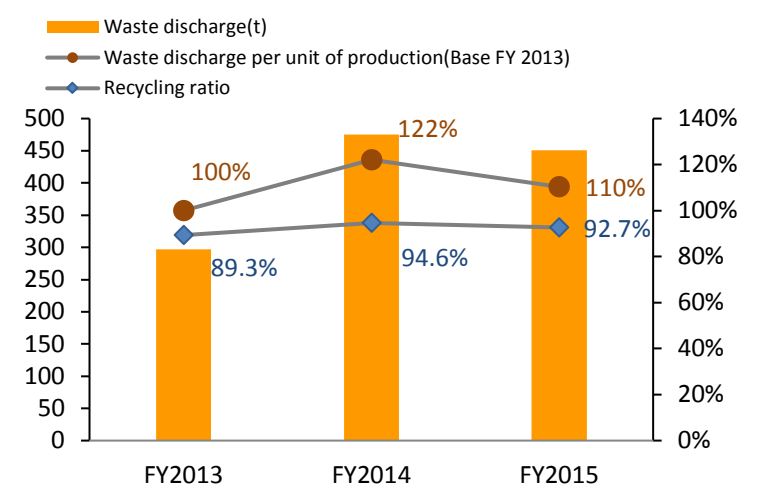
Amount of discharge water	thousands m ³ /year	7	
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

Water pollutant measurement results				
		unit	Control value	Maximum measured
Public water areas			-	-
			-	-
			-	-
			-	-
			-	-
Sewerage lines	pH	-	6.5 ~ 9.0	7.1 ~ 7.7
	Nickel (Ni) (mg/liter)	mg/L	< 3.0	0.02 ~ 0.04
	Zinc (Zn) (mg/liter)	mg/L	< 2.0	0.06 ~ 0.12
	Iron (Fe) (mg/liter)	mg/L	< 10.0	0.0 ~ 0.04
	Chloride (mg/liter)	mg/L	No regulation	112.5 ~ 571.5
	Sulfate (mg/liter)	mg/L	< 400.0	0 ~ 159.0
	Chrome (mg/liter)	mg/L	< 2.0	0

Waste discharge	t /year	451
Recycling ratio	%	92.7%



Graph.1 Energy & CO₂ emissions



Graph.2 Waste discharge & Recycling ratio