

# Kverneland Group Kerteminde AS

## 1. Outline

Address	Taarup Strandvej 25 5300 Kerteminde Denmark
Number of employees	415
Site area	50.000 m <sup>2</sup>
Establishment day	Jun-1877
ISO14001 certification date	-



## 2. Products

### Main products



## 3. Environmental policy

1. The Kubota Group aspires to create a society where sustainable development is possible on a global scale.
2. The Kubota Group contributes to the conservation of global and local environments through its environmentally friendly operations, products, and technologies.

## 4. Environmental performance data (FY2015)

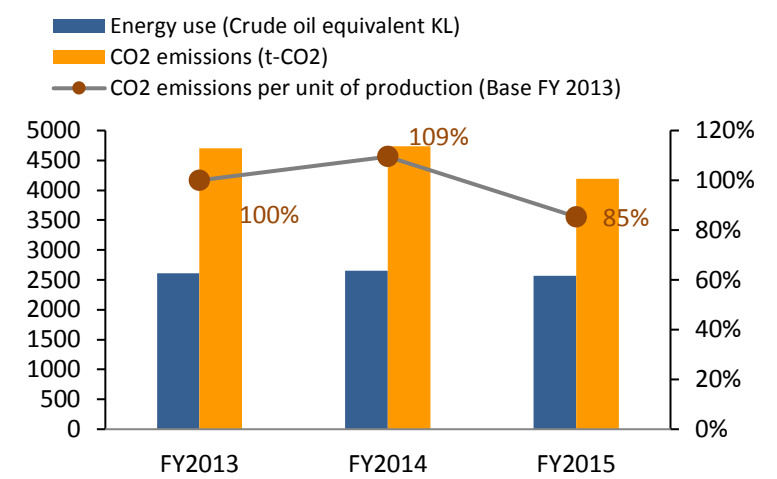
Used amount of energy	Crude oil equivalent KL	2,568
Used amount of water	1000 m <sup>3</sup>	41
CO <sub>2</sub> emission	t-CO <sub>2</sub>	4,188

Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	Total emission control and K-value control: m <sup>3</sup> N/h	-	-	-
NOx	Total emission control: m <sup>3</sup> N/h, Concentration control: ppm	-	-	-
Particulate	Concentration control: g/m <sup>3</sup> N	-	-	-

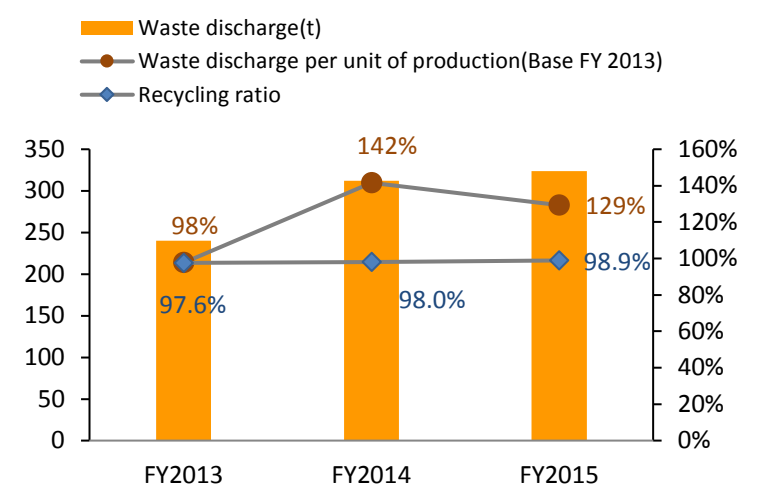
Amount of discharge water	1000 m <sup>3</sup> /year	41	
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

Water pollutant measurement results				
		unit	Control value	Maximum measured
Public water areas	pH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
	Phosphorus, total emission control	kg/day	-	-
Sewerage lines	pH	-	6.5 ~ 9.5	8.7
	BOD	mg/L	-	-
	COD	mg/L	-	-
	SS	mg/L	-	-

Waste discharge	t /year	324
Recycling ratio	%	98.9%



Graph.1 Energy use & CO<sub>2</sub> emissions



Graph.2 Waste discharge & Recycling ratio