

Kverneland Group Manufacturing Lipetsk

1. Outline

Address Russia, Lipetsk – 398048,
Zadorozhnaya str. 24

Number of employees 43

Site area 5500 m²

Establishment day Dec.-2006

ISO14001 certification date 28-July-2015



2. Products

Main products



AIRSEEDER



CULTIBAR



BIG BAG LIFTER EXLIFT



CULTIVATOR CTC MAXI



UNIVERSAL TRAILER



PRECISION SEED DRILL OPTIMA 6L

3 .Environmental policy

1. Kverneland Group Manufacturing Lipetsk takes care of environment by using of environmentally friendly operations, materials, and technologies.

4. Environmental performance data (Jan. 2015 to Dec. 2015)

Used amount of energy	Crude oil equivalent KL	22
Used amount of water	thousand m ³	0.4
CO ₂ emission*	t -CO ₂	43

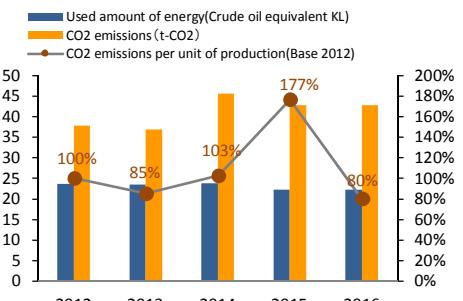
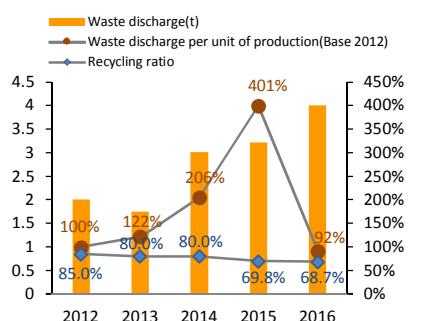
*CO₂ emissions from energy sources.

Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	Total emission control and K-value control: m ³ N/h	-	-	-
NOx	Total emission control: m ³ N/h, Concentration control: ppm	-	-	-
Particulate	Concentration control: g/m ³ N	-	-	-

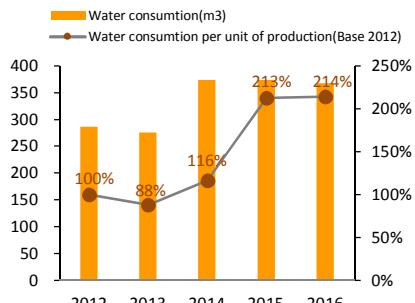
Amount of discharge water	thousand m ³ /year	0.4
Amount of pollutant in discharge water	COD	kg/year
	Nitrogen	kg/year
	Phosphorus	kg/year

Water pollutant measurement results				
	unit	Control value	Maximum measured	
Public water areas	pH	-	-	
	BOD	mg/L	-	
	COD	mg/L	-	
	Nitrogen	mg/L	-	
	Phosphorus	mg/L	-	
	Hexavalent chromium	mg/L	-	
	Lead	mg/L	-	
	COD, total emission control	kg/day	-	
	Nitrogen, total emission control	kg/day	-	
	Phosphorus, total emission control	kg/day	-	
Sewerage lines	Sewage discharge			
	pH	-		
	BOD	mg/L		
	COD	mg/L		
	SS	mg/L		

Waste discharge	t /year	3
Recycling ratio	%	69.8%

Graph.1 Energy & CO₂ emissions

Graph.2 Waste discharge & Recycling ratio



Graph.3 Water consumption