# Data on KUBOTA Group Overseas Production Sites 2014 Kubota Industrial Equipment Corporation

#### 1.Outline

Address

	Jeff
Number of employees	;
Site area	
Establishment day	
ISO14001	
certification date	

erson Georgia, 30549 U.S.A 752 0.356 Million m2 Oct. /2005 28-Nov-2012

1001 McClure Industrial Drive









## 3 .Environmental policy

KIE will produce products that meet or exceed Customer Expectations while operating in an environmentally responsible manner. KIE's Management Team is committed to implementing an effective environmental management system designed to accomplish our strategic business objectives while fulfilling our responsibility as a good industrial neighbor within the city of Jefferson and the surrounding areas.

## 4. Environmental performance data (FY2014)

Used amount of energy	Crude oil equivalent KL	8,327	
Used amount of water	1000 m <sup>3</sup>	29.2	
CO <sub>2</sub> emission	t -CO.	18 688	

Air Pollutant measurement results				
Main sm	noke and soot generation facilities		Boilers	
	Unit	Control content	Control value	Maximum measured
SOx	Concentration control: ppm	Concentration control	-	-
NOx	Total emission control: m3N/h, Concentration control: ppm	Concentration control	-	24
Particulate	Concentration control: g/m3N	Concentration control	-	-

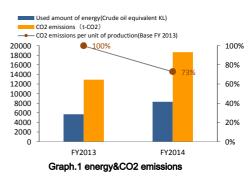
Amount of discharge wa	ater	1000 m <sup>3</sup> /year	15.9
	COD	kg/year	-
Amount of pollutant in discharge water	Nitrogen	kg/year	-
discillarge water	Phosphorus	kg/year	-

Water pollut	Water pollutant measurement results			
		unit	Control value	Maximum measured
	рH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	Nitrogen	mg/L	-	-
Public	Phosphorus	mg/L	-	-
water areas	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
	Phosphorus, total emission control	kg/day	-	-
Sewerage lines	рH	-	6 - 9	7.74
	BOD	mg/L	250	10.4
	COD	mg/L	-	-
	SS	mg/L	250	19.83

Waste discharge	t /year	1,524
Recycling ratio	%	96%

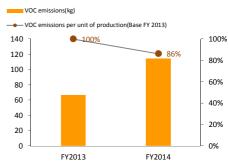
#### 5. Environmental Communication

 Displayed all types of wastes generated within the premises at the main hallway to promote recycling and our commitment for sustainability.
Allowed employees to grow vegetables using recycled wooden crate boxes in the break area in summer time.









Graph.3 VOC emissions



