

Dimension Handbook

SX-type

Size 44" (1 100mm) ~ 60" (1 500mm)

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Accessories

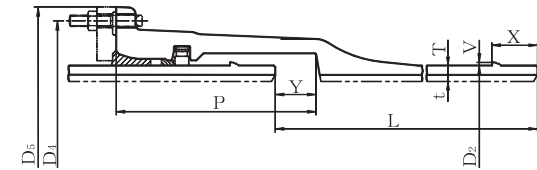
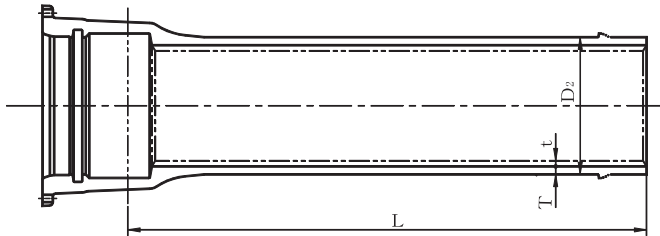
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Table 1 SX-

Pipes

Size 44" ~ 60"

SX



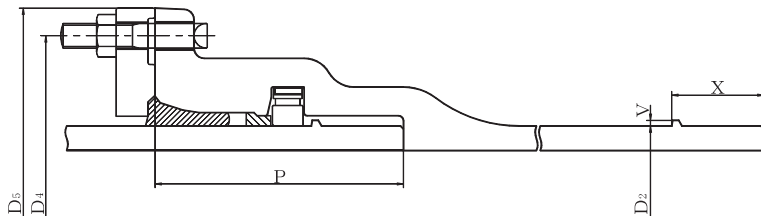
Size (inches)	Wall Thickness (inches)			Outside Diameter (inches)	Dimensions (inches)						
	T				D2	D4	D5	P	V	X	Y
	D1	D2	D3								
44	0.71	0.62	0.56	45.04	51.74	53.86	14.95	0.18	3.15	3.15	
48	0.77	0.67	0.60	49.06	55.83	57.96	14.91	0.20	3.15	3.15	
54	0.85	0.73	0.65	55.12	62.05	64.18	15.46	0.22	3.55	3.15	
60	0.93	0.81	0.71	61.19	68.43	70.56	15.81	0.24	3.55	3.15	

No. of Bolt	Nominal Laying Length (feet)	Mass (lb)					Lining		Size (inches)
		Socket projection	Spigot projection	Pipe			Thick-ness (inches)	Mass (lb)	
				Per 1 piece					
				D1	D2	D3			
12	19.69	1197	1.64	7143	6327	5842	0.40	1080	44
14	19.69	1345	2.03	7694	7474	6768	0.40	1177	48
14	19.69	1638	2.56	10340	9127	9127	0.48	1587	54
16	19.69	1971	3.18	12522	12522	10075	0.48	1766	60

Note: Spigot projections will be welded or casted by suitable method.

Table 2 SX-Fittings

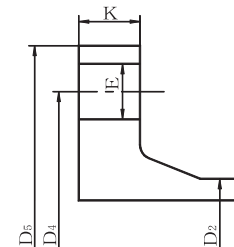
Size 44"~ 60"



Size (inches)	Outside Diameter (inches)	Dimensions (inches)					No. of Bolt	Mass (lb)		Size (inches)
	D2	D4	D5	P	V	X		Socket projection	Spigot projection	
44	45.04	51.73	53.86	9.15	0.18	3.15	12	736	2.16	44
48	49.06	55.83	57.95	9.15	0.20	3.15	14	827	2.60	48
54	55.12	62.05	64.17	9.55	0.22	3.54	14	1003	3.15	54
60	61.18	68.43	70.55	9.74	0.24	3.54	16	1213	3.75	60

Table 3 Dimensions of Flanges
(ASME B16.1 Class125)

Size 6"~ 60"

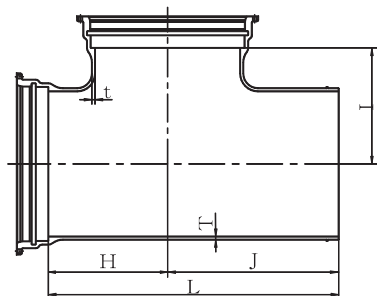


Size (inches)	Outside Diameter (inches)	Dimensions (inches)				No. of Bolt	Mass (lb)	Size (inches)
	D2	D4	D5	K	E			
6	6.65	9.50	11.00	1.00	0.91	8	15	6
8	8.66	11.75	13.50	1.13	0.91	8	25	8
12	12.71	17.00	19.00	1.25	1.00	12	53	12
24	24.83	29.50	32.00	1.87	1.38	20	160	24
44	45.04	51.75	55.25	2.63	1.63	40	568	44
48	49.06	56.00	59.50	2.75	1.63	44	659	48
54	55.12	62.75	66.25	3.00	2.01	44	842	54
60	61.18	69.25	73.00	3.13	2.01	52	1030	60

Table 4 SX-Double Socket Tees



Size 44"~ 60"

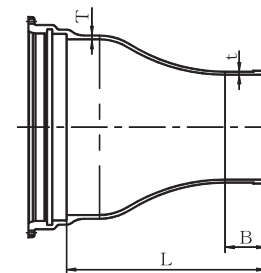


Size (inches)		Thickness (inches)		Dimensions (inches)				Mass (lb)
D	d	T	t	H	I	J	L	
44	12	0.83	0.63	25.59	28.74	39.37	64.96	2756
44	24	0.83	0.63	25.59	31.50	45.28	70.87	3109
44	44	0.83	0.83	35.83	35.04	51.18	87.01	4255
48	12	0.87	0.67	26.77	30.71	39.37	66.14	3175
48	24	0.87	0.67	26.77	33.86	45.28	72.05	3549
48	48	0.87	0.87	38.19	37.40	53.15	91.34	4982
54	12	0.94	0.75	27.56	33.46	39.37	66.93	3880
54	24	0.94	0.75	27.56	37.40	45.28	72.83	4321
54	54	0.94	0.94	42.52	41.34	57.09	99.61	6437
60	12	1.02	0.83	28.74	36.61	39.37	68.11	4718
60	24	1.02	0.83	28.74	41.34	45.28	74.02	5225
60	60	1.02	1.02	46.46	45.28	59.06	105.51	8047

Table 5 SX-Socket Spigot Reducers



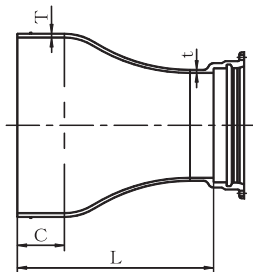
Size 44"~ 60"



Size (inches)		Thickness (inches)		Dimensions (inches)		Mass (lb)
D	d	T	t	B	L	
44	32	0.83	0.71	9.45	48.03	1876
44	36	0.83	0.75	10.24	48.82	1984
48	32	0.87	0.71	9.45	48.43	2086
48	36	0.87	0.75	10.24	49.21	2185
48	44	0.87	0.83	16.54	55.51	2557
54	36	0.94	0.75	10.24	50.00	2601
54	44	0.94	0.83	16.54	56.30	2932
54	48	0.94	0.87	16.93	56.69	3086
60	40	1.02	0.83	10.24	50.79	3219
60	44	1.02	0.83	16.54	57.09	3417
60	48	1.02	0.87	16.93	57.48	3549
60	54	1.02	0.94	17.32	57.87	3814

Table 6 SX-Spigot Socket Reducers

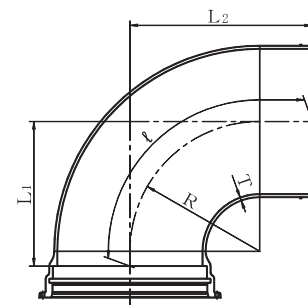
Size 44"~ 60"



Size (inches)		Thickness (inches)		Dimensions (inches)		Mass (lb)
D	d	T	t	C	L	
44	32	0.83	0.71	16.54	53.54	1750
44	36	0.83	0.75	16.54	53.94	1916
48	32	0.87	0.71	16.93	53.94	1909
48	36	0.87	0.75	16.93	54.33	2068
48	44	0.87	0.83	16.93	55.51	2513
54	36	0.94	0.75	17.32	54.72	2359
54	44	0.94	0.83	17.32	55.91	2756
54	48	0.94	0.87	17.32	56.30	2954
60	40	1.02	0.83	17.72	55.91	2822
60	44	1.02	0.83	17.72	56.30	3086
60	48	1.02	0.87	17.72	56.69	3263
60	54	1.02	0.94	17.72	57.48	3660

Table 7 SX-Socket Spigot Bends 90°

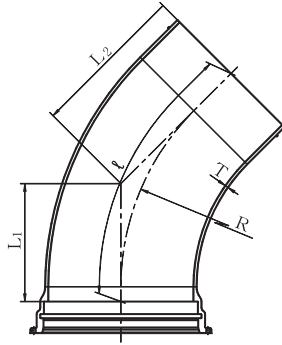
Size 44"~ 60"



Size (inches)	Thickness (inches)	Dimensions (inches)			Length of Pipe center (inches)	Mass (lb)
		R	L1	L2	Ø	
44	0.83	47.24	51.46	63.90	95.08	3459
48	0.87	47.24	51.54	63.98	95.24	4057
54	0.94	47.24	51.73	64.45	95.91	4982
60	1.02	47.24	52.05	65.12	96.89	6063

Table 8 SX-Socket Spigot Bends 45°

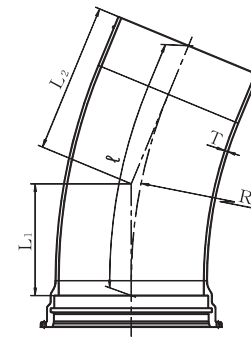
Size 44"~ 60"



Size (inches)	Thickness (inches)	Dimensions (inches)				Length of Pipe center (inches)	Mass (lb)
		D	T	R	L1	L2	
44	0.83	90.55	41.73	54.17	92.01	3461	
48	0.87	90.55	41.81	54.25	92.17	3946	
54	0.94	90.55	42.01	54.72	92.83	4872	
60	1.02	90.55	42.32	55.00	93.43	5886	

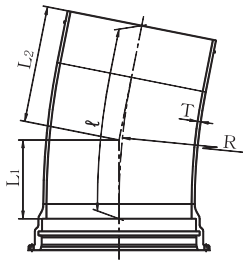
Table 9 SX-Socket Spigot Bends 22 1/2°

Size 44"~ 60"



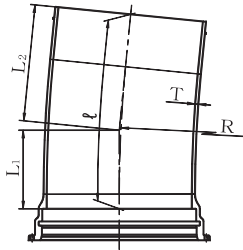
Size (inches)	Thickness (inches)	Dimensions (inches)				Length of Pipe center (inches)	Mass (lb)
		D	T	R	L1	L2	
44	0.83	177.17	39.45	51.89	90.43	3417	
48	0.87	177.17	39.53	51.97	90.59	3902	
54	0.94	177.17	39.76	52.44	91.30	4806	
60	1.02	177.17	40.04	52.72	91.85	5798	

Table 10 SX-Socket Spigot Bends 11 1/4°
Size 44"~ 60"



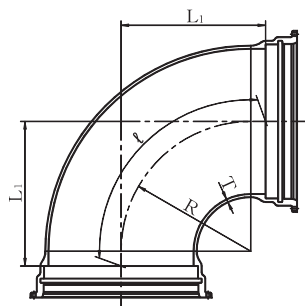
Size (inches)	Thickness (inches)	Dimensions (inches)				Length of Pipe center (inches)	Mass (lb)
		R	L1	L2	Ø		
44	0.83	236.22	27.48	39.92	67.24	2734	
48	0.87	236.22	27.56	40.00	67.40	3109	
54	0.94	236.22	27.76	40.47	68.07	3836	
60	1.02	236.22	28.07	40.75	68.66	4652	

Table 11 SX-Socket Spigot Bends 5 5/8°
Size 44"~ 60"



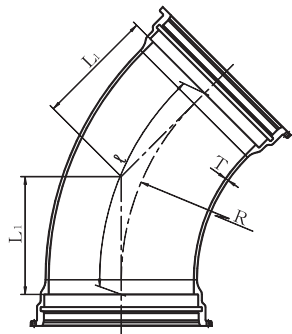
Size (inches)	Thickness (inches)	Dimensions (inches)				Length of Pipe center (inches)	Mass (lb)
		R	L1	L2	Ø		
44	0.83	472.44	27.44	39.88	67.28	2734	
48	0.87	472.44	27.52	39.96	67.44	3109	
54	0.94	472.44	27.72	40.43	68.11	3836	
60	1.02	472.44	28.03	40.71	68.70	4652	

Table 12 SX-Double Socket Bends 90°
Size 44"~ 60"



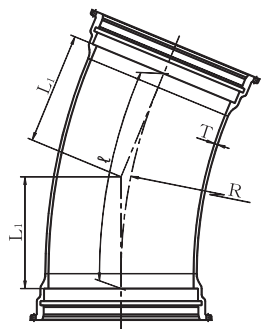
Size (inches)	Thickness (inches)	Dimensions (inches)		Length of Pipe center (inches)	Mass (lb)
		R	L ₁		
44	0.83	47.24	51.46	82.64	3924
48	0.87	47.24	51.54	82.80	4453
54	0.94	47.24	51.73	83.19	5467
60	1.02	47.24	52.05	83.82	6614

Table 13 SX-Double Socket Bends 45°
Size 44"~ 60"



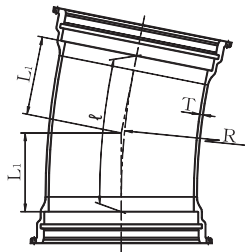
Size (inches)	Thickness (inches)	Dimensions (inches)		Length of Pipe center (inches)	Mass (lb)
		R	L ₁		
44	0.83	90.55	41.73	79.57	3836
48	0.87	90.55	41.81	79.72	4343
54	0.94	90.55	42.01	80.12	5335
60	1.02	90.55	42.32	80.75	6460

Table 14 SX-Double Socket Bends 22 1/2°
Size 44"~ 60"



Size (inches)	Thickness (inches)	Dimensions (inches)		length of Pipe center (inches)	Mass (lb)
D	T	R	L ₁	ϕ	
44	0.83	177.17	39.45	77.99	3792
48	0.87	177.17	39.53	78.15	4299
54	0.94	177.17	39.76	78.62	5269
60	1.02	177.17	40.04	79.17	6371

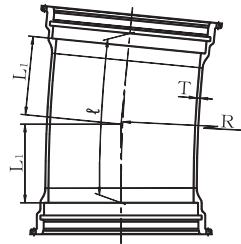
Table 15 SX-Double Socket Bends 11 1/4°
Size 44"~ 60"



Size (inches)	Thickness (inches)	Dimensions (inches)		length of Pipe center (inches)	Mass (lb)
D	T	R	L ₁	ϕ	
44	0.83	236.22	27.48	54.80	3109
48	0.87	236.22	27.56	54.96	3505
54	0.94	236.22	27.76	55.35	4299
60	1.02	236.22	28.07	55.98	5225

Table 16 SX-Double Socket Bends 5 5/8°

Size 44"~ 60"



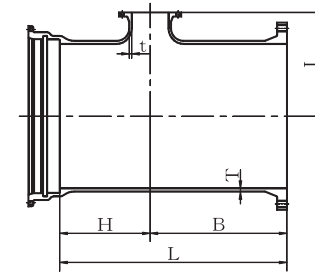
Size (inches)	Thickness (inches)	Dimensions (inches)			length of Pipe center (inches)	Mass (lb)
D	T	R	L1	l		
44	0.83	472.44	27.44	54.84		3109
48	0.87	472.44	27.52	55.00		3527
54	0.94	472.44	27.72	55.39		4299
60	1.02	472.44	28.03	56.02		5225

Table 17 SX-Socket Flanged Tees with Flanged Branch
(For use in Gate Valve Chamber)

Size 44"~ 60"



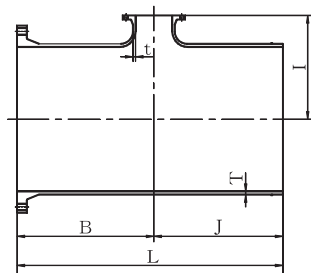
SX



Size (inches)		Thickness (inches)		Dimensions (inches)				Mass (lb)
D	d	T	t	B	H	I	L	
44	6	0.83	0.63	41.73	13.39	29.53	55.12	2976
44	8	0.83	0.63	41.73	13.39	30.31	55.12	2998
44	12	0.83	0.63	41.73	25.59	31.10	67.32	3395
48	6	0.87	0.67	41.73	14.17	31.50	55.91	3417
48	8	0.87	0.67	41.73	14.17	32.28	55.91	3439
48	12	0.87	0.67	41.73	26.77	33.07	68.50	3902
54	6	0.94	0.75	41.73	14.96	34.25	56.69	4233
54	8	0.94	0.75	41.73	14.96	35.43	56.69	4255
54	12	0.94	0.75	41.73	27.56	36.22	69.29	4828
60	6	1.02	0.83	41.73	16.54	37.40	58.27	5181
60	8	1.02	0.83	41.73	16.54	38.58	58.27	5203
60	12	1.02	0.83	41.73	28.74	39.76	70.47	5864

Table 18 SX-Flanged Spigot Tees with Flanged Branch
(For use in Gate Valve Chamber)

Size 44" ~ 60"



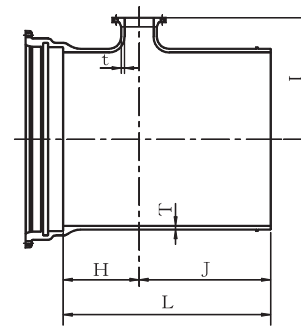
Size (inches)		Thickness (inches)		Dimensions (inches)				Mass (lb)
D	d	T	t	B	J	I	L	
44	6	0.83	0.63	41.73	31.10	29.53	72.83	2756
44	8	0.83	0.63	41.73	33.07	30.31	74.80	2844
44	12	0.83	0.63	41.73	39.37	31.10	81.10	3064
48	6	0.87	0.67	41.73	31.10	31.50	72.83	3153
48	8	0.87	0.67	41.73	33.07	32.28	74.80	3241
48	12	0.87	0.67	41.73	39.37	33.07	81.10	3505
54	6	0.94	0.75	41.73	31.50	34.25	73.23	3924
54	8	0.94	0.75	41.73	33.46	35.43	75.20	4012
54	12	0.94	0.75	41.73	39.37	36.22	81.10	4299
60	6	1.02	0.83	41.73	31.89	37.40	73.62	4740
60	8	1.02	0.83	41.73	33.86	38.58	75.59	4872
60	12	1.02	0.83	41.73	39.37	39.76	81.10	5181

Table 19 SX-Socket Spigot Tees with Flanged Branch
(For Air Valves, Hydrants and Manholes)

Size 44" ~ 60"

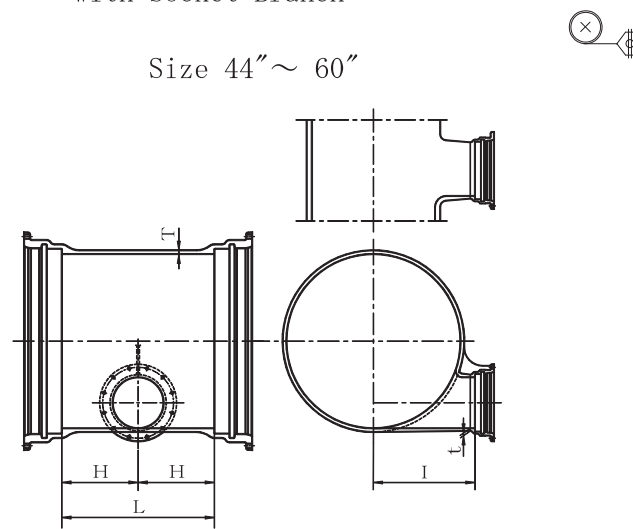


SX



Size (inches)		Thickness (inches)		Dimensions (inches)				Mass (lb)
D	d	T	t	H	I	J	L	
44	6	0.83	0.63	13.39	29.53	31.10	44.49	2090
44	8	0.83	0.63	13.39	30.31	33.07	46.46	2165
44	12	0.83	0.63	25.59	31.10	39.37	64.96	2756
44	24	0.83	0.63	25.59	43.31	44.88	70.47	3175
48	6	0.87	0.67	14.17	31.50	31.50	45.67	2403
48	8	0.87	0.67	14.17	32.28	33.07	47.24	2469
48	12	0.87	0.67	26.77	33.07	39.37	66.14	3153
48	24	0.87	0.67	26.77	45.28	44.88	71.65	3616
54	6	0.94	0.75	14.96	34.25	31.50	46.46	2976
54	8	0.94	0.75	14.96	35.43	33.46	48.43	3064
54	12	0.94	0.75	27.56	36.22	39.37	66.93	3880
54	24	0.94	0.75	27.56	48.62	45.28	72.83	4409
60	6	1.02	0.83	16.54	37.40	31.89	48.43	3682
60	8	1.02	0.83	16.54	38.58	33.86	50.39	3792
60	12	1.02	0.83	28.74	39.76	39.37	68.11	4718
60	24	1.02	0.83	28.74	51.97	45.67	74.41	5335

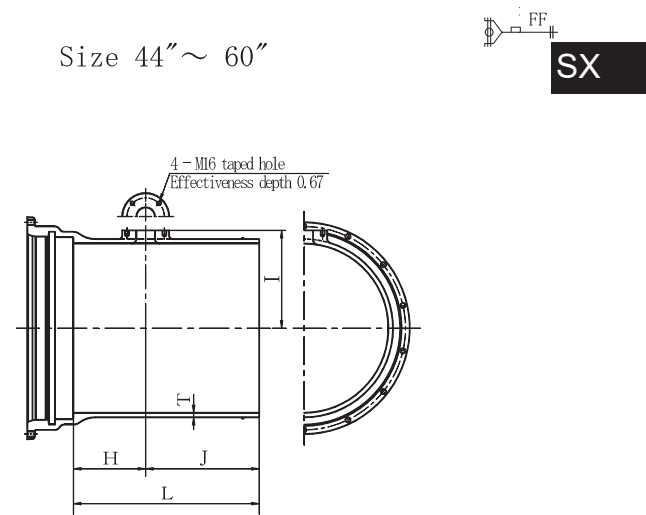
Table 20 SX-Double Socket Level Invert Tees with Socket Branch



Size (inches)		Thickness (inches)		Dimensions (inches)			Mass (lb)
D	d	T	t	H	I	L	
44	16	0.83	0.67	17.72	25.59	35.43	2668
48	16	0.87	0.71	18.50	27.56	37.01	3064
54	16	0.94	0.79	19.29	30.71	38.58	3792
60	16	1.02	0.87	20.08	33.46	40.16	4630

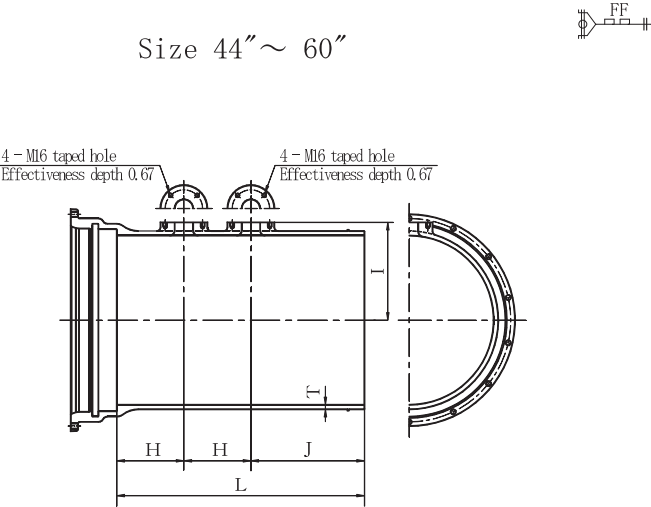
Note. d:GX-type joint

Table 21 SX-Socket Spigot Tees with Boss Flange



Size (inches)		Thickness (inches)	Dimensions (inches)				Mass (lb)
D	d		H	I	J	L	
44	3	0.83	11.02	23.82	32.68	43.70	2046
48	3	0.87	11.02	25.79	32.68	43.70	2315
54	3	0.94	14.96	28.94	28.74	43.70	2844
60	3	1.02	11.02	31.89	36.61	47.64	3616

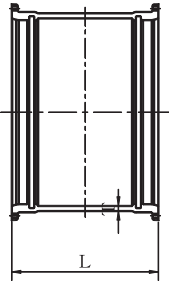
Table 22 SX-Socket Spigot Tees with Double Boss Flange



Size (inches)		Thickness (inches)	Dimensions (inches)				Mass (lb)
D	d	T	H	I	J	L	
44	3	0.83	11.02	23.82	21.65	43.70	2059
48	3	0.87	11.02	25.79	21.65	43.70	2337
54	3	0.94	11.02	28.94	21.56	43.70	2844
60	3	1.02	11.02	31.89	25.59	47.64	3616

Table 23 SX-Collars

Size 44" ~ 60"

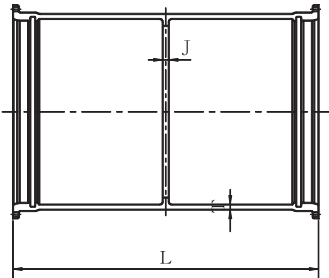


Size (inches)	Thickness (inches)	Dimensions (inches)	Mass (lb)
D	T	L	
44	1.18	35.43	2119
48	1.22	35.43	2359
54	1.30	37.40	2910
60	1.38	37.40	3439

Table 24 SX-Long Collars



Size 44" ~ 60"

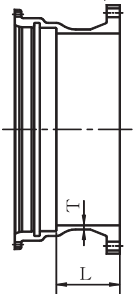


Size (inches)	Thickness (inches)	Dimensions (inches)		Mass (lb)
D	T	J	L	
44	1.18	1.57	78.74	4211
48	1.22	1.57	78.74	4740
54	1.30	1.57	78.74	5578
60	1.38	1.57	78.74	6570

Table 25 SX-Flanged Socket



Size 44" ~ 60"

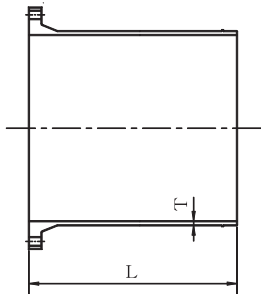


Size (inches)	Thickness (inches)	Dimensions (inches)	Mass (lb)
D	T	L	
44	0.83	15.75	1773
48	0.87	15.75	2019
54	0.94	14.57	2447
60	1.02	14.57	2976

Table 26 SX-Flanged Spigot



Size 44" ~ 60"

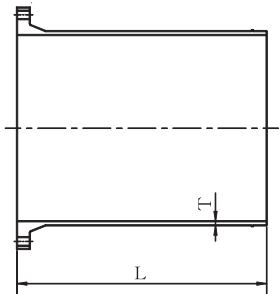


Size (inches)	Thickness (inches)	Dimensions (inches)	Mass (lb)
D	T	L	
44	0.83	37.40	1680
48	0.87	37.40	1929
54	0.94	37.40	2403
60	1.02	37.40	2910

Table 27 SX-Flanged Spigot for Collar



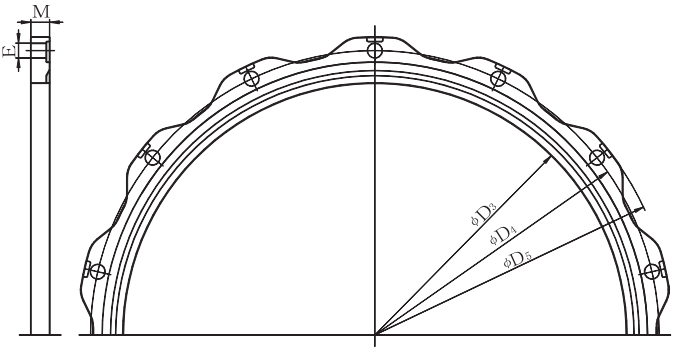
Size 44" ~ 60"



Size (inches)	Thickness (inches)	Dimensions (inches)	Mass (lb)
D	T	L	
44	0.83	59.06	2315
48	0.87	59.06	2668
54	0.94	59.06	3307
60	1.02	59.06	3990

Table 28 SX-Accessories(1)Gland

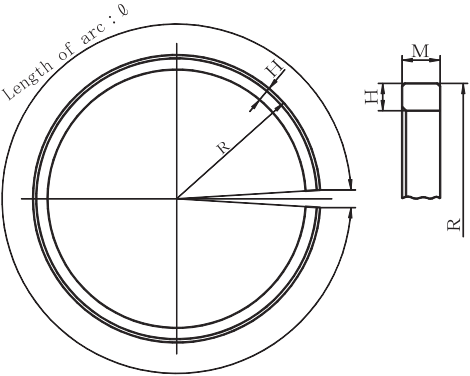
Size 44"~ 60"



Size (inches)	Dimensions (inches)					No. of Bolt	Mass (lb)
	D ₃	D ₄	D ₅	E	M		
44	45.71	51.74	53.86	1.06	1.34	12	159.18
48	49.77	55.83	57.96	1.06	1.42	14	189.16
54	55.87	62.03	64.18	1.06	1.50	14	229.29
60	61.97	68.43	70.56	1.06	1.58	16	279.99

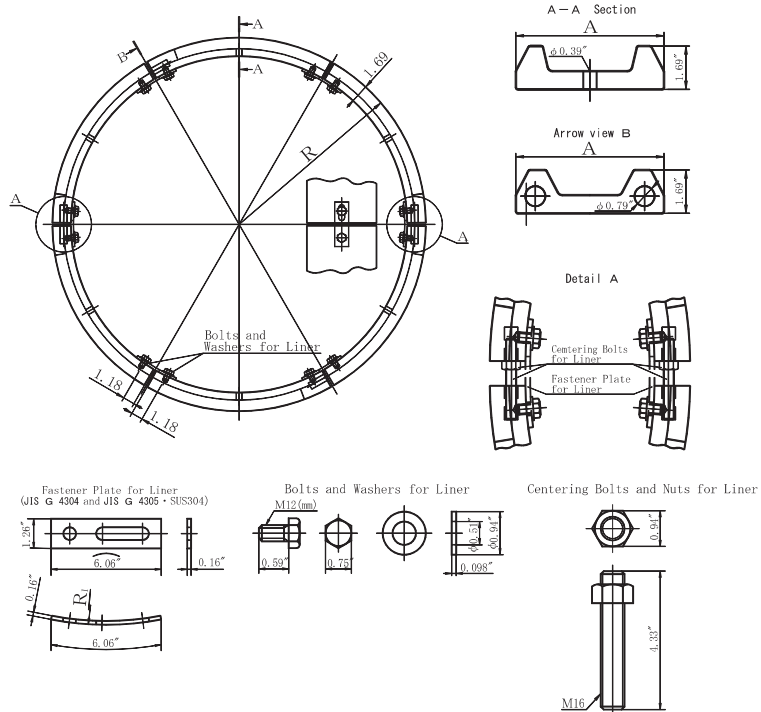
Table 29 SX-Accessories(2)Lock Ring

Size 44"~ 60"



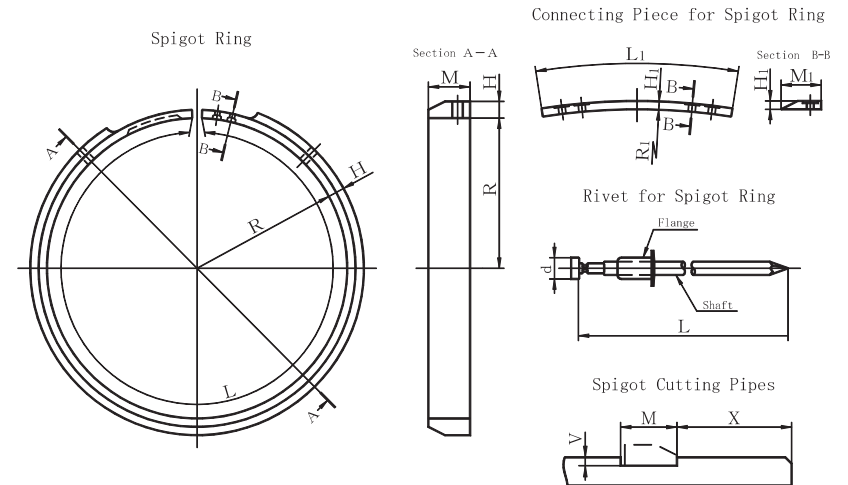
Size (inches)	Dimensions (inches)				Mass (lb)
	H	M	R	ϕ	
44	0.79	1.19	23.23	143.98	33.96
48	0.79	1.19	25.24	156.62	37.04
54	0.79	1.19	28.27	175.63	41.45
60	0.87	1.38	31.34	194.93	59.31

Size 44" ~ 60"



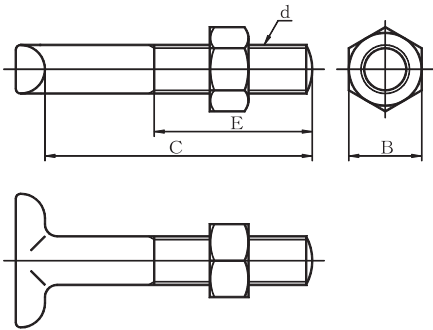
Size (inches)	Liner			Fastener Plate for Liner		Bolts and Washers for Liner	Centering Bolts and Nuts for Liner
	Dimensions (inches)		No. of Islet Mass (lb)	R ₁ (inches)	No.	No. of	No. of Bolts
	A	R					
44	5.67	23.43	195.33	21.78	6	12	4
48	5.63	25.44	211.65	23.78	6	12	4
54	5.79	28.47	242.51	26.78	6	12	4
60	—	—	—	—	—	—	—

Size 44" ~ 60"



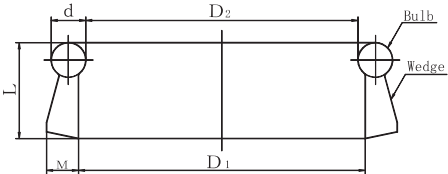
Size (inches)	Spigot Ring				Connecting Piece					Rivet		Spigot Cutting Pipes		
	Dimensions (inches)				Dimensions (inches)				No. of 1/2" Max (lb)	Dimensions (inches)		Dimensions (inches)		
	R	H	M	L	R ₁	H ₁	M ₁	L ₁		d	L	M	V	X
44	22.21	0.38	1.19	139.34	22.56	0.14	1.15	4.49	0.27	0.16	1.58	1.26	0.20	1.97
48	24.22	0.40	1.19	151.93	24.57	0.16	1.15	4.49	0.31	0.16	1.58	1.26	0.20	1.97
54	27.25	0.42	1.19	170.99	27.60	0.18	1.15	4.49	0.36	0.16	1.58	1.26	0.20	2.37
60	30.24	0.48	1.38	189.77	30.63	0.20	1.34	4.49	0.54	0.16	1.70	1.46	0.24	2.17

Table 32 SX-Accessories(5)T-head Bolt and Nut
Size 44"~ 60"



Size (inches)	Dimensions (inches)				No.
	d	B	C	E	
44	M24	1.42	6.30	3.94	12
48	M24	1.42	6.30	3.94	14
54	M24	1.42	6.30	3.94	14
60	M24	1.42	6.30	3.94	16

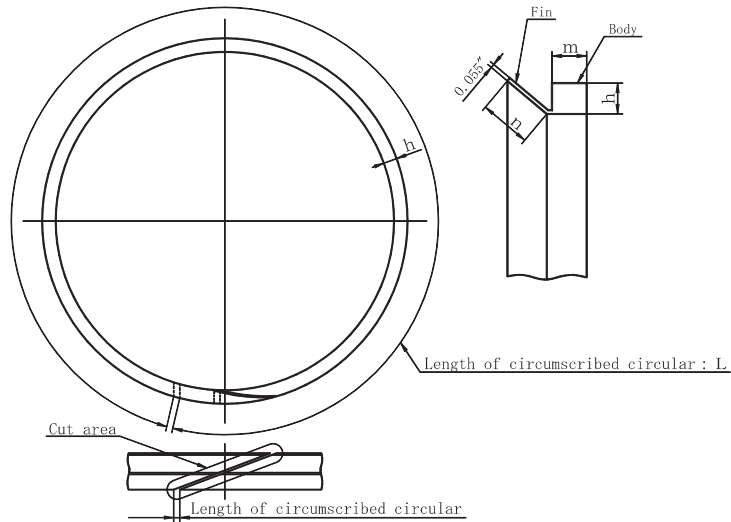
Table 33 SX-Accessories(6)Rubber Gasket
Size 44"~ 60"



Size (inches)	Dimensions (inches)				
	D ₁	D ₂	d	L	M
44	44.06	43.63	1.03	2.84	0.95
48	48.04	47.60	1.03	2.84	0.95
54	53.94	53.51	1.03	2.84	0.95
60	59.85	59.41	1.03	2.84	0.95

Table 34 SX-Accessories(7)Backup Ring

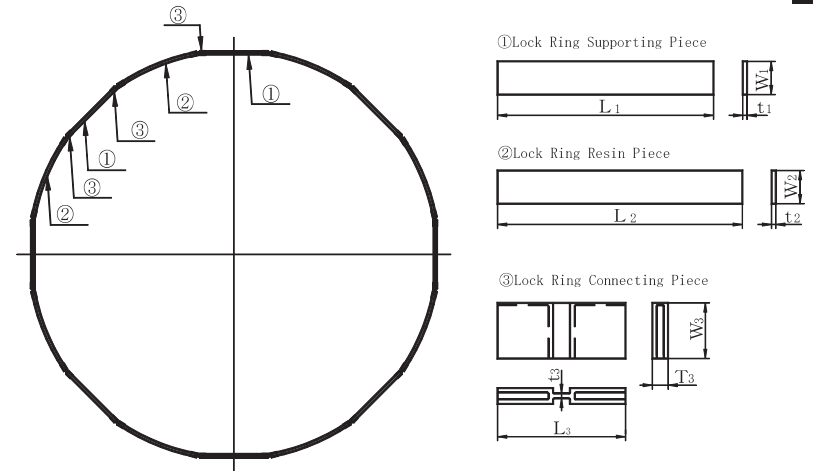
Size 44"~ 60"



Size (inches)	Dimensions (inches)				
	L	h	m	n	
44	143.51	0.32	0.36	0.54	
48	156.11	0.32	0.36	0.54	
54	175.16	0.32	0.36	0.54	
60	194.22	0.32	0.36	0.54	

Table 35 SX-Accessories(8)Lock Ring Supporter

Size 44"~ 60"



Size (inches)	①Lock Ring Supporting Piece				②Lock Ring Resin Piece				③Lock Ring Connecting Piece				
	Dimensions (inches)			No. of Isot	Dimensions (inches)			No. of Isot	Dimensions (inches)				No. of Isot
	t ₁	L ₁	W ₁		t ₂	L ₂	W ₂		T ₃	t ₃	L ₃	W ₃	
44	0.2	11.54	0.95	6	0.2	12.01	0.95	6	0.3	0.08	3.55	1.11	12
48	0.2	11.97	0.95	6	0.2	13.67	0.95	6	0.3	0.08	3.55	1.11	12
54	0.2	12.72	0.95	6	0.2	16.11	0.95	6	0.3	0.08	3.55	1.11	12
60	0.2	13.51	1.15	6	0.2	18.59	1.15	6	0.3	0.08	3.55	1.30	12