# **KUBOTA High Pressure Pump / Booster Pump**

for RO Desalination Plant

Model: MR-S



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The most advanced technology based on we developed newly

# High Pressure Pump for RO Desalination Plant

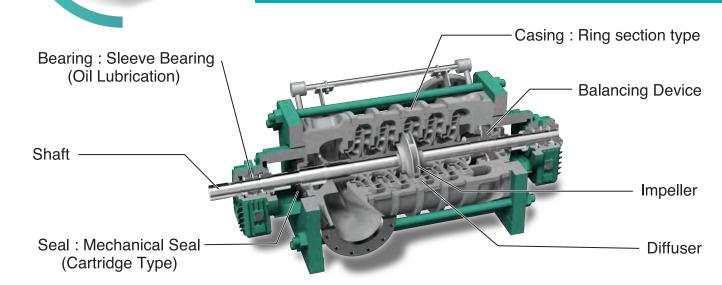
our long experience is applied to RO High Pressure Pump, and improved model especially for RO desalination plant application.

# Construction

MR-S

Material

(Super) Duplex Stainless Steel



### **Features**

- 1 High Efficiency Saving operation cost
  - New hydro design by CFD
  - repeated performance test
  - · Most optimized design and shape
- 3 High-reliability > Achieving long time stable operation
  - · (Super) Duplex stainless steel with high corrosion resistance is adopted
  - · Analysis by FEM and endurance test
  - · High performance carbon fiber reinforced PEEK bushing
- 2 Simple / Compact Saving capital cost
  - · Ring Section Type; compact design by divided minimum flange size.
  - · Reduced casing trunk diameter by an advanced fluid design technology while improvingpump efficiency
- 4 Easy maintenance > Saving maintenance cost
  - · Axially-Splittable bearing components.
  - · Balancing Device and Mechanical Seals without dismantling pipes

### **Achieve Low LCC (Life Cycle Cost)**

# **Application**

High pressure RO feed

**Water transmission** 

# **Specification**

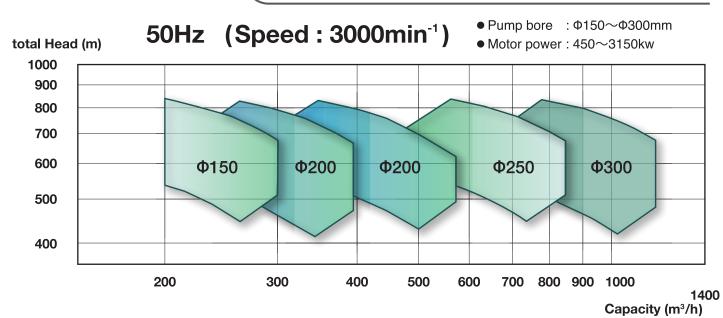
#### **Materials**

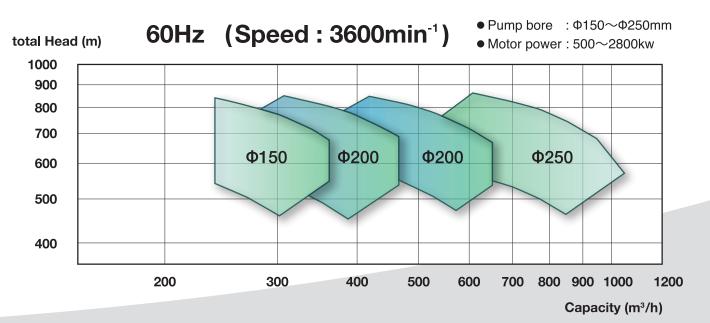
	Standard Material
Casing	Super Duplex / Duplex Stainless Steel
Impeller	Super Duplex / Duplex Stainless Steel
Diffuser	Super Duplex / Duplex Stainless Steel
Shaft	Super Duplex Stainless Steel

### **Specification**

	Standard
Liquid	Seawater
Flange	ISO , ANSI
Seal	Mechanical Seal (Cartridge Type)
Bearing	Sleeve Bearing (Oil Lubrication)

# **Selection Charts**





# Booster Pump for

We developed newly improved Booster Pump The efficiency of Kubota High

with high efficiency specially designed for RO desalination plant. the total RO Desalination Plant can be maximized by installing Pressure Pump and other pumps related to RO desalination.

RO Desalination Plant

#### **DS-VR** Mechanical Seal Shaft Φ200 / Φ250 / Φ300 / Φ350 Bore size $350 \sim 1700 \text{m}^3 / \text{h}$ Capacity **Total Head** $20 \sim 65 \mathrm{m}$ Impeller Suction $400 \text{m} \sim 700 \text{m}$ Pressure Bearing Suction Pressure 84 ~ 85% Efficiency Bearing Box Speed $1050 \sim 1500 \text{min}^{-1}$ Bearing \* VFD driven Discharge Flange **Features**

## 1 High Efficiency

Construction

- Saving Operation Cost
- · Class Leading Efficiency more than 84% is achieved by combination of new diagonal flow impeller and volume casing, designed by using CFD modelling method.
- The leakage from the impeller is minimized by decreasing the clearance between the impeller and the casing.



# 2 Easy maintenance Saving maintenance cost

- "Back Pull Out" structure no need to dismantle pipes for maintenance.
- · Mechanical seal is assembled like a cartridge no delicate adjustment is required, which is also suitable for seawater and high pressure.
- · Simple design without small piping.



## High-reliability

- Long time stable operation
- · Super Duplex stainless steel with high corrosion resistance is adopted.
- · Combination of angular contact ball bearing and oil ring enables stable running.
- · Analysis by FEM and repeated endurance test

**Achieve Low LCC (Life Cycle Cost)** 

# **Specification**

#### **Materials**

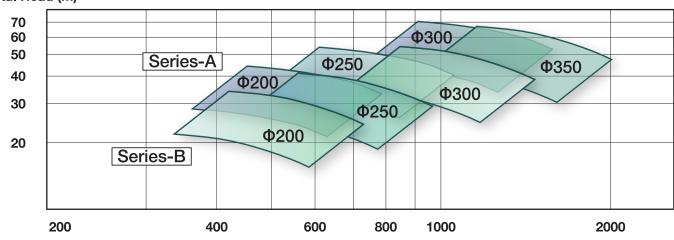
	Standard Material
Casing	Super Duplex / Duplex Stainless Steel
Impeller	Super Duplex / Duplex Stainless Steel
Shaft	Super Duplex Stainless Steel

#### **Specification**

	Standard
Liquid	Seawater
Flange	ISO , ANSI
Seal	Mechanical Seal
Bearing	Roller / Ball

## **Selection Chart**

#### total Head (m)



Capacity (m<sub>3</sub>/h)

#### Best efficiency when installed with

Kubota High pressure pump MR-S and other pumps related to RO desalination









High Pressure Pump MR-S

SV-JA

DV-LJ