# P.T. Kubota Indonesia

#### 1.Outline 2 . Products

**Address** Taman Industri Bukit Semarang Baru(BSB) Blok D.1 Kav.8 Kel. Jatibarang - Kec. Mijen - Kota Semarang ; Indonesia

Number of employees 349 Site area 74,000 m<sup>2</sup> Jul-1973 Establishment day ISO14001 Feb-2006 certification date





4000

3500

3000

2500

2000

1500 1000

500

# **Horzontal Diesel Engine**





61%

58%

2014

100%

80%

60%

40%

20%

0%

2015

Used amount of energy(Crude oil equivalent KL)

2012

Waste discharge(t)

CO2 emissions (t-CO2)

**100%** 

2011

2011

2012

### 3 .Environmental policy

Producing, serving, and promised to continuously improve customer satisfaction and environmental pollution prevention performance according to expectations of stakeholder and regulatory requirements and other requirements appropriate with Quality Management System ISO 9001:2008 and Environmental Management System ISO 14001:2004

Used amount of energy	Crude oil equivalent KL	1,130
Used amount of water	thousand m <sup>3</sup>	30

CO <sub>2</sub> emission*	t -CO <sub>2</sub>	3,394

*CO2	emissions	from	eneray	SOURCES
002	CITIIOSIULIS	11 0111	CHEIGY	Sources.

Air Pollutant measurement results							
Main smoke and soot generation facilities		No smoke and soot generating facilities					
	Unit	Control content	Control value	Maximum measured			
SOx	control: m <sup>3</sup> N/h	-	-	-			
NOx	Total emission control: m <sup>3</sup> N/h,	1	-	-			
Particulate	Concentration control: mg/m <sup>3</sup>	-	-	-			

Amount of discharge water		thousand m³/year	16
Amount of pollutant in	COD	kg/year	627
Amount of pollutant in discharge water	Nitrogen	kg/year	-
discriarge water	Phosphorus	kg/year	-

Water pollu	tant measurement results			
		unit	Control value	Maximum measured
	рН	-	6.0 ~ 9.0	7.7 ~ 8.4
	BOD	mg/L	50	36
	COD	mg/L	100	67
	Nitrogen	mg/L	-	-
Public	Phosphorus	mg/L	1	-
water	Hexavalent chromium	mg/L	0.1	0.02
areas	Lead	mg/L	0.1	0.03
	COD, total emission control	kg/day	1	-
	Nitrogen, total emission control	kg/day	1	-
	Phosphorus, total emission control	kg/day	-	-
	SS	mg/L	100	37
Sewerage	рН	mg/L	-	-
lines	BOD	mg/L	-	-
iiiles	COD	mg/L	-	-

Waste discharge	t /year	76
Recycling ratio	%	77.6%

VOC emission*	t /year	13

\*We have started using paints and thinners from 2015.

## 4. Environmental performance data (Jan. 2015 to Dec. 2015)

	Used amount of energy	equivalent KL	1,130
	Used amount of water	thousand m <sup>3</sup>	30
-			

CO <sub>2</sub> emission*	t -CO <sub>2</sub>	3,394	
*000			

nerating	facilities

Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	control: m <sup>3</sup> N/h	-	-	-
NOx	Total emission control: m <sup>3</sup> N/h,	-	-	-
Particulate	Concentration control: mg/m <sup>3</sup>	-	-	-

_	Recycling ratio		
80 -	_	ſ	- 600%
70 -	495%		- 500%
60 -			
50 -			- 400%
40 -			- 300%
30 -	206%		
	1000/		- 200%
20 -	100% 96.5% 97.2% <u>85</u> .4%	<mark>77</mark> .6%	
10 -	97.6% 94% 63%	.570	- 100%
•	32.070		00/

2013

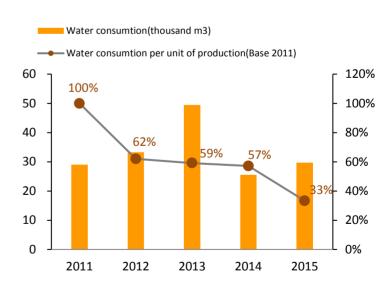
Waste discharge per unit of production(Base 2011)

Graph.2 Waste discharge & Recycling ratio

2014

2015

2013



**Graph.3 Water consumption** 

# 5. Environmental Communication













Promoting energy saving activities to kubota family (

Change lamp to LED type at home )

Cleaning around New Factory by PTKI Employees

Tree planting at New factory