Data on KUBOTA Group Overseas Production Sites 2019 Great Plains Manufacturing, Inc. - Lucas Manufacturing Plant

1.Outline

Address	240 S. Greeley, Lucas, KS 67648, USA		
Site area		10,312 m2	
Establishment year		1992	
ISO14001 certification date		Not Certified	
Site overview	Manufacturing Rotary Cutters, Parallel Arm Rotary Cutters, Primary Seeders, Drag Scrapers, etc.		



2 . Products Main products



3 .Environmental policy

Great Plains Environmetal Policy (2018): Our current policy is to meet or exceed the compliance standards set forth by the EPA and Kansas Depatment of Health and Environment in the areas of Air, Water, Hazardous Waste, and General waste. We also look for methods to reduce our environmental footprint in those areas. These is no formal written policy.

Rotary Cutters

4.Environmental performance data (Jan. 2018 to Dec. 2018)

Used amount of energy	Crude oil equivalent KL	1,374	
Used amount of water	thousand m^3	0.3	

CO	2 emission*	tons CO ₂ e	3,124		
*CO ₂ emissions from energy sources.					
Air Pollutant measurement results					
Main smoke and soot generation facilities		No smoke and soot generating facilities			
	Unit		Control content	Control value	Maximum measured
SOx	-		-	-	-
NOx	-		-	-	-
Particulate	-		-	-	-

Amount of discharge water		thousand m ³	0.3
Amount of pollutopt in	COD	kg	-
discharge water	Nitrogen	kg	-
	Phosphorus	kg	-

mater poliu	tant measurement results		· · · · · · · · · · · · · · · · · · ·	
		unit	Control value	Maximum measured
	pН	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	Nitrogen	mg/L	-	-
Public	Phosphorus	mg/L	-	-
water areas	Hexavalent chromium	mg/L	-	-
aleas	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
	Phosphorus, total emission control	kg/day	-	-
	рН	-	-	-
Sewerage	BOD	mg/L	-	-
lines	COD	mg/L	-	-
	SS	mg/L	-	-

Waste discharge	tons	342
Recycling ratio	%	81.6%