# The Evolution of Environment-friendly Products and Services

## **The Evolution of Scales**

Since its foundation, the Kubota Group has manufactured cast metal parts for scales. After starting manufacturing mechanical platform scales in 1924, the Group has produced various industrial scales, contributing to the improved efficiency of manufacturing by companies. At manufacturing sites today, technological innovations using huge data, such as IoT and AI, have been rapidly advancing. We will continue to support the manufacturing sites by further sophisticating its measuring and weighing technologies to obtain accurate data.

#### ■The Evolution of Scales and Expansion of Uses

The Kubota Group has evolved its scales from mechanical platform scales to load cells, which make use of metal strain, and to the development of digital load cells, which can directly output digital signals, satisfying the needs of customers. Today the Group's scales are used for various purposes.

			1890	1920	1950	1980	2010
Social background		ackground	Prefectural system, district system     The Weights and Measures Act established	Rationalization of industry Standardization of industrial products The Weights and Measures Act revised	Postwar recovery     Labor shortage     The Measurement Act established	•Oil crisis	Strategic Innovation     Promotion Program     Agricultural     Competitiveness     Enhancement Support Act
Customer needs			Stabilization of the quality of scales (Supply of defect- free parts with high dimensional accuracy)	•Standardization of equipment (Steel, electricity, gas, cement)	Automation, labor saving of equipment	Downsizing, sophistication of equipment     Cost reduction	Visualization of data / preventive maintenance     Improvement in productivity (agriculture)
Evolution of scales		n of scales	·Supply of weighing parts	•Full-scale launch of weighing machines	·Automation, labor saving	Advanced functions, sophistication     Systemization	•Incorporation with optical/ image technologies (Measuring colors and tastes, besides quantities)
	Industry	Weighing parts	·Weights, weighing parts		·Surveying equipment with weight indicator	·Load cells (LC) · Digit	al load cells (D-LC)
		Platform scales		Mechanical platform scales		•LC platform scales •D-LC	C platform scales
		Truck weighing machines		•Truck weighing machines		·LC truck scales	•D-LC truck scales
Uses		Automatic continuous weighing machines		*Conveyor scales (Coal)	Void meters     (Continuously blending steel r materials in a certain proporti     Measuring, transportation, blending control system     Automatic bagging equipmer (salt, sugar)	on)	•D-LC feeders
		Explosion- proof products				Resin filler explosion-proof D-LC     Pressure-resistant explosion-proof LC     Pressure-resistant explosion-proof indicators     LPG fillers     Equipment safety explosion-proof indicators     LPG full-automatic fillers     Pressure-resistant explosion-proof liquid fillers	
		System management				ılqulü iiile	· Remote monitoring system
	Agriculture					Hopper scales     (For cooperative facilities for rice drying and rice seedling)	Color/foreign matter sorter for rice     Taste and yield sensor

#### ■The Evolution of Platform Scales

Platform scales have evolved into easy-to-use, environment-friendly platform scales with high accuracy, reduced weight, and improved energy-saving performance.

# From 1920 From 1980 From 1990 From 2010

Mechanical type Load cell type

type Load cell type

Digital load cell type









		Manual beam scale	K2	KL-10	KL-SD/IP
Measuring a	accuracy	1/2500	1/3000	1/3000	1/6000
	Weight	50kg	20kg	15kg	12kg
Environmental performance	Power	-	AC100V	Size C battery × 6 (300 hours)	Size D battery × 4 (3000 hours)
portormanoc	Power consumption	-	Approx. 9 W	Approx. 0.15 W	Approx. 0.03 W

#### Scales Satisfying Diverse Needs

#### Weight feeder (NX-S/T)

Highly accurate, stable constant fluid volume feeding of powder raw materials



- Highly accurate and stable constant fluid volume feeding
- · Simple design for easy maintenance

## Digital platform scale (U-KM-D)

Lightweight, easy-to-carry platform scale



 Light digital platform scale available for measuring anywhere



#### Truck scale (ML C-7F-1)

Truck scale with high accuracy and high durability achieved



### Resin-filled explosion-proof digital load cell

The first digital load cell employing the resin-filled explosion-proof structure in the world



 Compared to conventional models, higher accuracy and 73% reduction in weight and 57% reduction in volume achieved.

Above: Pressure-resistant explosion-proof load cell

(conventional model)

Below: Resin-filled explosion-proof digital load cell