

**Thchigi prefecture**

Utsunomiya plant  
22-2, Hirade Industrial area,  
Utsunomiya-city, 321-0905

**Kanagawa prefecture**

Odawara plant  
7-6-1, Sakawa, Osawara-city, 256-0816

**Osaka prefecture**

Head office  
1-2-47, Shikitsuhigashi, Naniwa-ku,  
Osaka-city, 556-8601  
Sakai plant  
64, Ishizukitamachi, Sakai-city, 590-0823  
Sakai Rinkai plant  
3-8, Chikukoshinmachi, Sakai-city, 592-8331  
Naniwa plant  
2-1-26, Shikitsuhigashi, Naniwa-ku,  
Osaka-city, 556-0012  
Sakai PVC pipe plant  
64, Ishizukitamachi, Sakai-city, 590-0823  
Hirakata plant  
1-1-1, Nakamiyaioike, Hirakata-city, 573-8573  
Kyuhoji plant  
2-35, Jimmucho, Yao-city, 581-8686  
Okajima plant  
7-1-22, Minamiokajima, Taisho-ku,  
Osaka-city, 551-0021  
Shinyodogawa plant  
2-1-6, Nishijima, Nishiyodogawa-ku,  
Osaka-city, 555-0042  
Ohama plant  
10, Chikukominamicho, Sakai-city, 590-0987

**Ibaraki prefecture**

Tsukuba plant  
10, aza-Sakanoshinden, Yawara-mura,  
Tsukuba-gun, 300-2402  
Ryugasaki plant  
5-6, Koyodai, Ryugasaki-city, 301-0852  
Kashima-plant  
5-2, oaza-Sunayama, Hasaki-town,  
Kashima-gun, 314-0255  
Advanced Technology Laboratory  
5-6, Koyodai, Ryugasaki-city, 301-0852

**Chiba prefecture**

Funabashi plant  
2-16-1, Sakaecho, Funabashi-city, 273-0018  
Ichikawa plant  
4, Takayashimmachi, Ichikawa-city,  
272-0011

**Tokyo metropolis**

Tokyo head office  
3-1-3, Nihonbashimuromachi, Chuo-ku,  
Tokyo metropolis, 103-8310

**Aichi prefecture**

Tokai plant  
5, tokaicho, Tokai-city, 476-0015

**Shiga prefecture**

Shiga plant  
2-1, Takamatsu, Kosai-town, Koga-gun, 520-3211

**Hyogo prefecture**

Mukogawa plant  
2-26, Ohamacho, Amagasaki-city, 660-0095  
Amagasaki plant  
64, Nishimukojima, Amagasaki-city, 660-0857  
Itami plant  
5-10, Okuhata, Itami-city, 664-0025  
Technology Development Laboratory  
1-1-1, Hama, Amagasaki-city, 661-8567