# Kverneland Group Nieuw Vennep CC

# 1.Outline

Address	Hoofdweg 1278, 2153 LR Nieuw Vennep,		
	Netherlands		
Number of employe	mber of employees 193		
Site area		146,426 m²	
Establishment day	March 15th 1910		
ISO14001			
certification date		-	
Site overview	Manufacturing of Field Sprayers, Fertiliser		
Site overview	Spreaders		



# 3 . Environmental policy

- The Kubota Group aspires to create a society where sustainable development is possible on a global scale.
- The Kubota Group contributes to the conservation of global and local environments through its environmentally friendly operations, products, and technologies.
- 3. Kverneland Group Nieuw-Vennep is committed to reach "As Low As Reasonable Achiveable" possible negative impact for the environment by her operations. She will be continious focused to improve her organization, quality of products and services, workcircumstances and used production techniques in order to reduce the impact.

# 4. Environmental performance data (Jan. 2018 to Dec. 2018)

Used amount of energy	Crude oil equivalent KL	1,557
Used amount of water	thousand m <sup>3</sup>	11
CO <sub>2</sub> emission*	tons CO₂e	2,978

\*CO2 emissions from energy sources.

Air Pollutan	t measurement results			
Main sr	moke and soot generation facilities	No smoke	e and soot generating	facilities
	Unit	Control content	Control value	Maximum measured
SOx	-	-	-	-
NOx	-	-	-	-
Particulate	-	-	-	-

Amount of discharge water		thoudsand m <sup>3</sup>	6
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

Water pollutant measurement results				
		unit	Control value	Maximum measured
	рН	-	6.5 ~ 9.0	7.1, 7.5
	Nickel (Ni) (mg/liter)	mg/L	< 3.0	0.03
	Zinc (Zn) (mg/liter)	mg/L	< 2.0	2.04*
lines	Iron (Fe) (mg/liter)	mg/L	< 10.0	0.86
iiiico	Chloride (mg/liter)	g/L	< 10.0	1.2
	Sulfate (mg/liter)	mg/L	< 400.0	88
	Chrome (mg/liter)	mg/L	< 2.0	0.01

<sup>\*</sup>The treated wastewater exceeded the agreed reporting value of Kverneland, the value is however below the agreed value of the public sewage water treatment plant and was therefore treated as normal.

Waste discharge	tons	410
Recycling ratio	%	94.9%

# 2.Products

### Main products













# Kverneland Group Nieuw Vennep CC

# 5. Environmental Topics

- 1. Waste is segregated in wood, metal, plastic, paper and other. The wood, metal, plastic and paper are recycled.
- 2. During 2018 new Led lightning was installed in the powder track to improve quality
- 3. During 2018 the negotiations started with the government for the clean up of polluted ground during 2019 as extension of the 2017 cleaning project.







### 6.Environmental Communication

- 1. Each year the 4 most important topics are cummunicated to the employees to remind and keep focus.
- 2. As part of the Eco Challenge 2017 Bees where place close to the Kubota Holding Europe building togehter with wild plants to feed the Bees. They produce honey and wax. Also they support the future of Threes and plant by pollination. The Bees are also during 2018 on the premises and new flower have been seeded to feed the Bees.
- 3. During 2018 there have been held cleaning actions during which employees of all organizations on the premises including Management has helped to clean the premises from waste

3R: Reduce, Reuse & Recycle

Furthermore, as mentioned on the KUBOTA poster, this month we particularly focus on reducing waste and consumption, reusing resources and recycling. That is why we ask you for your

Use of water	E.	Use tap water instead of bottles, resulting in less use of plastic (this also applies to visitors).
Minimize paper waste	-	Stay online and only print documents when absolutel necessary.
Take more excercise		Use the bike or your legs, instead of the car when moving around the site.
PMO Workshops	-	Attend the PMO workshops to get to know more about food, sleep and exercise.



