

Great Plains Manufacturing, Inc. - Salina Plants

1. Outline

Address	601 Idlewild, Salina, KS 67401, USA
Site area *	60,758 m ²
Establishment year	1981
ISO14001 certification date	Not Certified
Site overview	Manufacturing all Grain Drills, Planters, and Sprayers, some Tillage equipment. Began producing Buckets and other CE/LAndPride equipment in 2016



* Site area includes Salina Plant 1, 2, 5, and 7.

2. Products

Main products



Grain Drills



Sprayers

3. Environmental policy

Great Plains Environmental Policy (2018): Our current policy is to meet or exceed the compliance standards set forth by the EPA and Kansas Department of Health and Environment in the areas of Air, Water, Hazardous Waste, and General waste. We also look for methods to reduce our environmental footprint in those areas. There is no formal written policy. Hiring Environmental Coordinator to further develop EMS program in 2020.

4. Environmental performance data (Jan. 2018 to Dec. 2018)

Used amount of energy	Crude oil equivalent KL	6,039
Used amount of water	thousand m ³	13

CO₂ emission*	tons CO ₂ e	13,413
---------------------------------	------------------------	--------

*CO₂ emissions from energy sources.

Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	-	-	-	-
NOx	-	-	-	-
Particulate	-	-	-	-

Amount of discharge water	thousand m ³	13	
Amount of pollutant in discharge water	COD	kg/year	-
	Nitrogen	kg/year	-
	Phosphorus	kg/year	-

Water pollutant measurement results				
	unit	Control value	Maximum measured	
Public water areas	pH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
	Phosphorus, total emission control	kg/day	-	-
Sewerage lines	pH	-	5.0 ~ 9.0	8.5
	BOD	mg/L	-	-
	COD	mg/L	-	-
	SS	mg/L	-	-

Waste discharge	tons	355
Recycling ratio	%	92.0%

5. Environmental Topics

1. Concentrated on Solid Waste reduction (cardboard, plastic, aluminum, etc.) Began baling and shipping cardboard and plastics (Appx 3 Tons per month initially). Began process of collecting shrink wrap (Plastic) and office paper as well.

6. Environmental Communication

1. Participated in Environmental month and increased awareness of Kubota Environmental goals and objectives through weekly emails and information sharing.