Kverneland Group Nieuw Vennep CC

1.Outline

Address	Hoofdweg 1278, 2153LR Nieuw Vennep		
Number of employees		192 FTE, 50 Temps (Dec 2021)	
Site area		146,426 m²	
Establishment day		March 15th 1910	
ISO14001			
certification date			
Site overview	Manufacturing of Field Sprayers, Fertilizer		
OILE OVELVIEW	Spreaders		



3 .Environmental policy

- 1. The Kubota Group aspires to create a society where sustainable development is possible on a global scale.
- 2. The Kubota Group contributes to the conservation of global and local environments through its environmentally friendly operations, products, and technologies.
- 3. Kverneland Group Nieuw-Vennep is aware of their responsibility towards the earth and hunaminity and therefore committed to reach "As Low As Reasonable Achivable" possible negative impact for the environment by her operations. She will be proactively focused on improve her organization and conduct environmental activities to reduce usage of energy resources, improve sustainability in products, services and used production techniques.

4. Environmental performance data (Jan. 2021 to Dec. 2021)

Used amount of energy	Crude oil equivalent KL	1,295
Used amount of water	thousand m ³	16

CO ₂ emission*	tons CO ₂ e	2,424

*CO2 emissions from energy sources.

Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	-	-	-	
NOx	-	-	84	81
Particulate	-	-	-	-

Amount of discharge water		thoudsand m ³	9
Amount of pollutant in	COD	kg/year	-
Amount of pollutant in	Nitrogen	kg/year	-
discharge water	Phosphorus	kg/year	-

Water pollutant measurement results				
		unit	Control value	Maximum measured
	рН	-	6.5 - 9.0	7.3, 7.8
	BOD	mg/L	-	-
	COD	mg/L	-	-
	SS	mg/L	-	-
Sewerage 	Nickel (Ni) (mg/liter)	mg/L	0.0 - 3.0	0.0
lines	Zinc (Zn) (mg/liter)	mg/L	0.0 - 2.0	3.2 [*]
	Iron (Fe) (mg/liter)	mg/L	0.0 - 10.0	2.9
	Chloride (mg/liter)	mg/L	0.0 - 500.0	206.6
	Sulfate (mg/liter)	mg/L	0.0 - 400.0	64.0
	Chrome (mg/liter)	mg/L	0.0 - 2.0	0.0

X Since it was a temporary excess, there were no administrative penalties. The corrective action was completed.

Waste discharge	tons	417
Recycling ratio	%	98.0%

5.Environmental Topics

- 1. Waste is collected in flowing in wood, metal, plastic, paper and other. The wood, metal, plastic and paper are recycled.
- 2. During 2020 new Led lightning was installed in the assembly hall section 1
- 3. Soil pollution is being treated by injection of biological products and constantly monitored. Main polluted spots of VOCL have been removed.
- 4. A complete reporting and action plan for improving energy efficiency has been made and send to the involved governmental institution as in line with Dutch Governmental regulation. This report contains information about taken actions and future to be taken actions.
- 5. Two central heating boilers have been replaced in 2020 by high efficiency ones.
- 6. Further steps in reduction of usage of plastic cups, forks, knives, spoons are taken.

2.Products

Main products





Data on KUBOTA Group Overseas Production Sites 2022

Kverneland Group Nieuw Vennep CC

6.Environmental Communication

- 1. We request constant focus on energy and waste awareness by repeating the topics of energy reducing measures, prevent production of waste, paperless office, reduction of plastics.
- During the environmental month June we inform all our people to continuously be aware of what they can do by themselves, like not using air conditioners when windows are open, not to let lights on when leaving offices, prevent unneeded pressure air leakages and mention leakages to supervisors and maintenance department.
- 3. Cleaning actions with employees of all organizations on the premises including Management have been taken place in order to create awareness about general waste in our environment