Data on KUBOTA Group Overseas Production Sites 2022 Siam Kubota Metal Technology (SKMT)

1.Outline

Address	304 Industrial Park 2, 359 Moo 3 Khao Hinson, Phanom Sarakham, Chachoengsao, Thailand		
Number of employees		582 (Dec, 2021)	1 1
Site area		189095 m ²	
Establishment day		2008/12/25	and the state of the low
ISO14001 certification date		2019/8/11	TINK
Site overview	Manufacturing of casting components for engines and tractors		

2.Products

Main products







3.Environmental policy (Revised 05 : 17 June 2021)

Siam Kubota Metal Technology Co., Ltd. (SKMT) manufacture of metal casting for agricultural part

The company commit to operate under "the basic direction of Corporate Environmental Management prepared for the Kubota group, three initiatives -Stopping Climate Change, Working toward a Recycling-based Society, Controlling Chemical Substances" including protection of the environment and pollution prevention from every SKMT activities, level up social responsibility awareness. By applying the principles of Environmental

2. 2. 2

Good Governance in operation as following.

- 1. Determine, monitor, review and take appropriate action for
 - external and internal issues
 - needs and expectations of interested parties
- which effect to company's purpose, strategic direction and ability to achieve the intended outcomes of EMS.
- SKMT will comply with related Environmental law and regulation. Especially strictly comply with Environmental pollution management.
- Including fulfil any compliance obligations.
- 3. SKMT will establish, maintain and continual improvement of Environmental objective-target and standard.
- SKMT will promote activities to reduce waste in accordance with the 3Rs principle, Reduce, Reuse, and recycle towards Zero waste to landfill,
- add value the waste to wealth for sustainability. 5. SKMT will promote awareness and efficiency using of energy and
- natural resource.
- SKMT will promote the environment technology developing to improve the efficiency continuously.
- 7. SKMT will promote environmental awareness to employee including protect
- of the environment and prevent pollution which may impact on environment.
- SKMT will promote social responsibility awareness to employee by conduct environmental activities with the community.
- SKMT will create communication channels with community. To make transparency disclosure of pollution management information. Including the channels for receive environmental suggestion and complaint.



Data on KUBOTA Group Overseas Production Sites 2022 Siam Kubota Metal Technology (SKMT)

4.Environmental performance data (Jan. 2021 to Dec. 2021)

Used amount of energy	Crude oil equivalent KL	16,690
Used amount of water	thousand m ³	70
CO ₂ emission*	tons CO ₂ e	31,379

*CO₂ emissions from energy sources. Air Pollutant measurement results

Air Poliutant measurement results										
Main smoke and soot generation facilities		Electric Furnaces								
		DC Melting		DC Molding, Finishing			WS Core making			
	Unit	Control content	Control value	Maximum measured	Control content	Control value	Maximum measured	Control content	Control value	Maximum measured
SOx	ppm	Concentration control	500	<0.1	Concentration control	500	<0.1	Concentration control	60	<0.1
NOx	ppm	Concentration control	180	4	Concentration control	180	2	Concentratio n control	180	2
Particulate	mg/m ³	Concentration control	3	2.41	Concentration control	3.2	2.82	Concentratio n control	2	1.76

Amount of discharge v	vater	thousand m ³	No water discharge out of factory
Amount of pollutant in discharge water	COD	kg	-
	Nitrogen	kg	-
	Phosphorus	kg	-

Water pollutant measurement results					
		unit	Control value	Maximum measured	
	рН	-	-	-	
	BOD	mg/L	-	-	
	COD	mg/L	-	-	
Dublic	Nitrogen	mg/L	-	-	
Public water	Phosphorus	mg/L	I	-	
areas	Hexavalent chromium	mg/L	-	-	
arcas	Lead	mg/L	I	-	
	COD, total emission control	kg/day	-	-	
	Nitrogen, total emission control	kg/day	-	-	
	Phosphorus, total emission control	kg/day	I	-	
	рН	-	6.5~8.5	7.3, 8.5	
Water	BOD	mg/L	≤ 20	18	
after	COD	mg/L	≤ 100	97	
treatment	SS	mg/L	≤ 30	34 ^{**2}	
*1	Temperature	°C	≤ 40	33	
	Oil & Grease	mg/L	≤ 5	ND	
	Nitrogen	mg/L	≤ 100	72	

*1 No external water discharge

*² Since it was a temporary excess, there were no administrative penalties. The corrective action was completed.

Waste discharge	tons	12,394
Recycling ratio	%	97.0%

Data on KUBOTA Group Overseas Production Sites 2022 Siam Kubota Metal Technology (SKMT)

5. Environmental Topics > Tree planting activities around site on June, 2021







MOU with DIWs





Specialist visit site for consult







3Rs award

Award Ceremony



Zero waste award



3Rs+ award

Participated with community In Y2021, SKMT and KET join activity at BAN MUANG PRONG HOSPITAL on 25 June 2021 1.1 Install the RO water system



1.2 Tree Planting



1.3 Improvement

















> EIA Committee Meeting at SKMT on 2 December 2021

